

## Vision\_LinearHH3 / PLC\_1 [CPU 1512C-1 PN] / Program blocks

### Acumulador [OB123]

#### Acumulador Properties

##### General

Name	Acumulador	Number	123	Type	OB
Language	LAD	Numbering	Automatic		

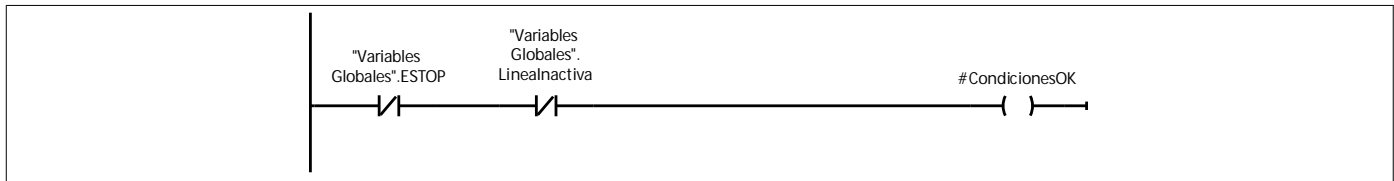
##### Information

Title	Acumulador	Author		Comment	
Family		Version	0.1	User-defined ID	

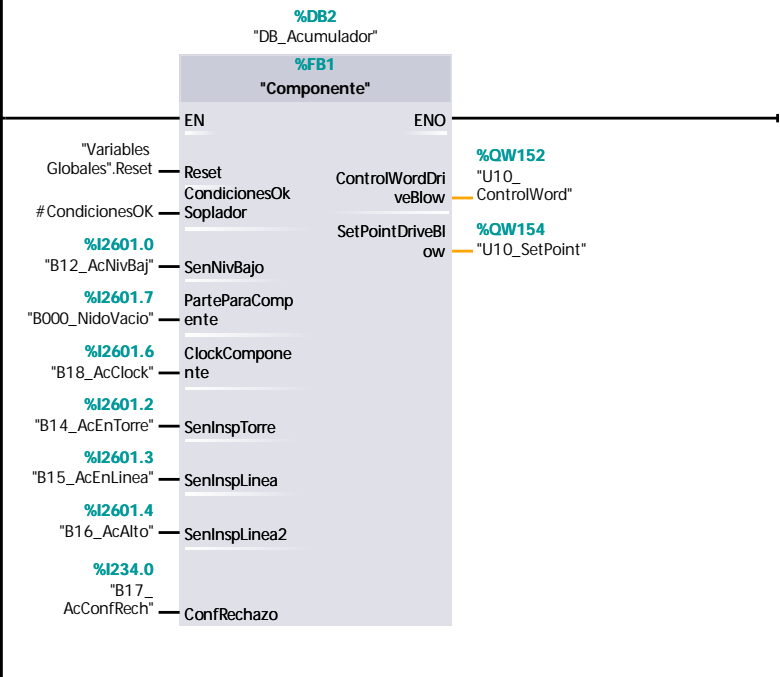
#### Acumulador

Name	Data type	Default value	Supervision	Comment
▼ Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
▼ Temp				
CondicionesOK	Bool			
Constant				

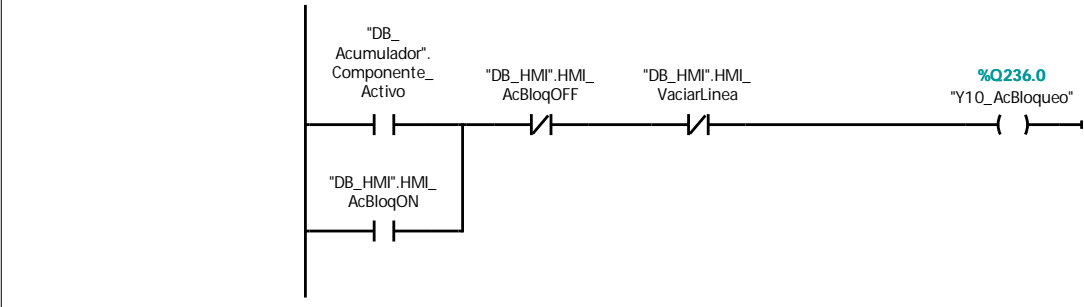
#### Network 1: Condiciones OK



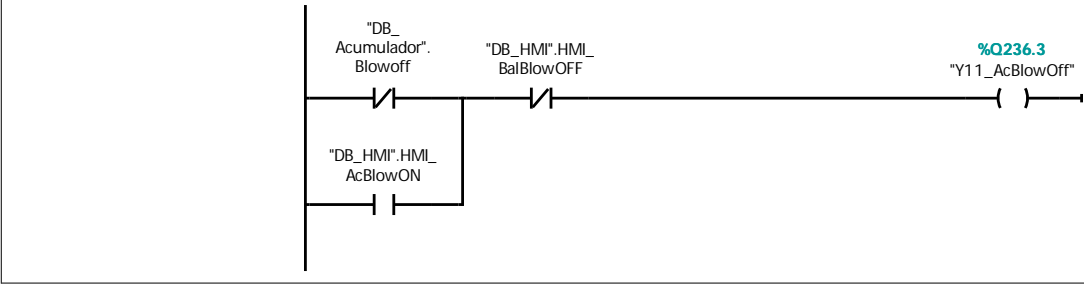
#### Network 2: FB Para el ensamble y alertas del Acumulador



Network 3: Bloqueo



Network 4: Blow Off



Network 5: Arranque de motor de orientación de acumulador

