

Vision_LineaHH3 / PLC_1 [CPU 1512C-1 PN] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		

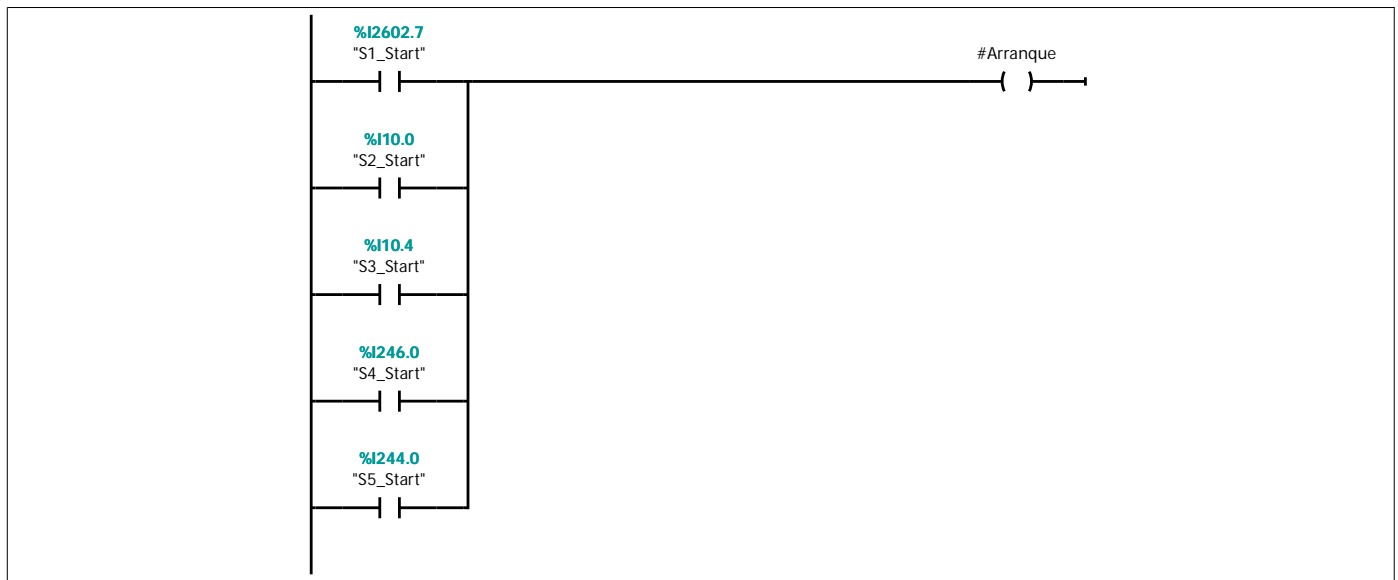
Information

Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

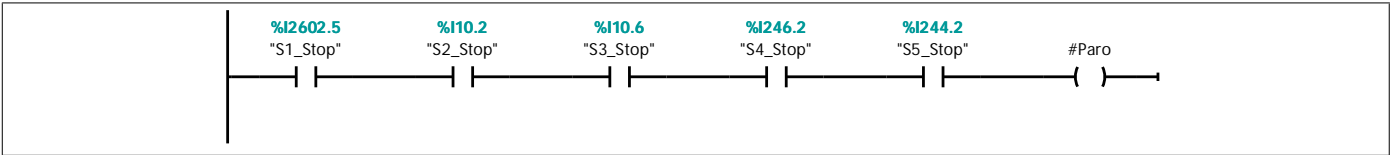
Main

Name	Data type	Default value	Supervision	Comment
▼ Input				
Initial_Call	Bool			Initial call of this OB
Remanence	Bool			=True, if remanent data are available
▼ Temp				
Habilitación	Bool			
Arranque	Bool			
Paro	Bool			
Chicharra	Bool			
SetSpeed	Word			
ESparo	Bool			
▼ Constant				
PPM	Int	50		

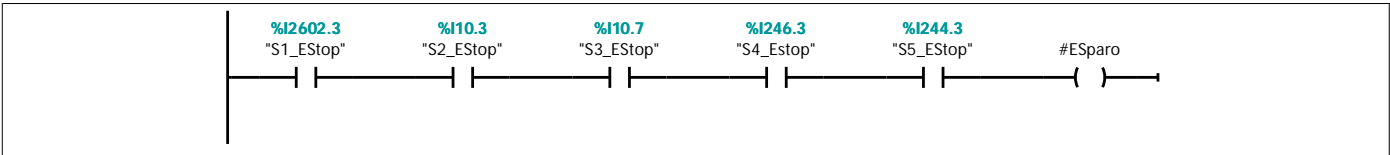
Network 1: Arranque



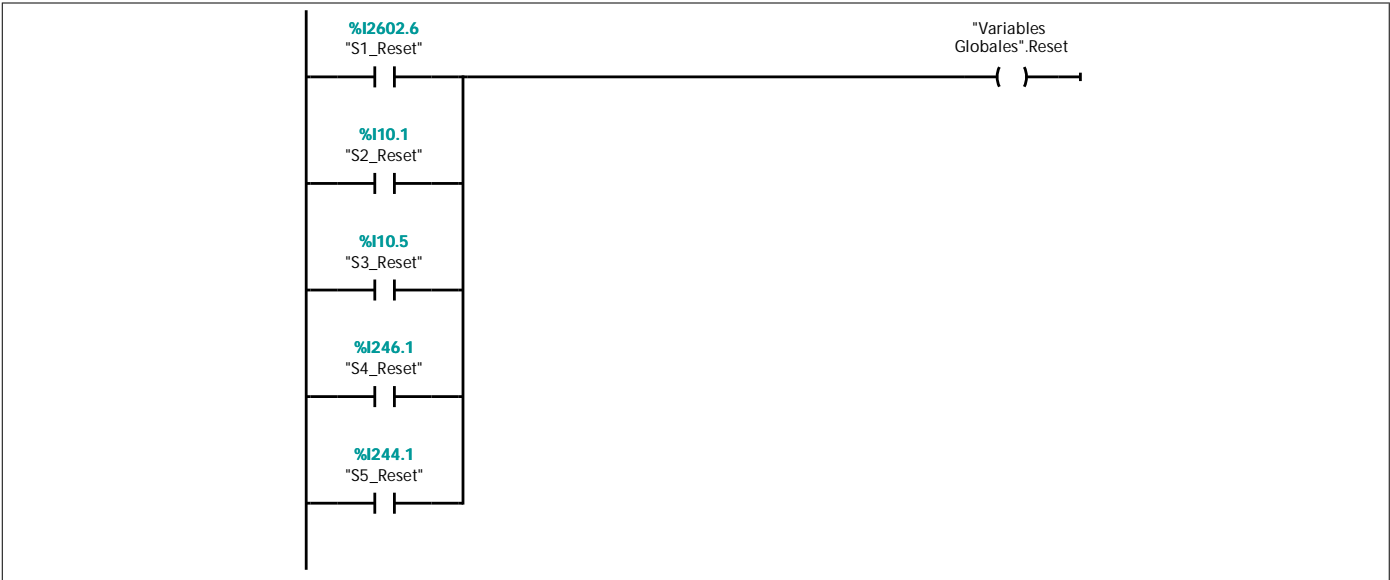
Network 2: Paro



Network 3: Paro de Emergencia



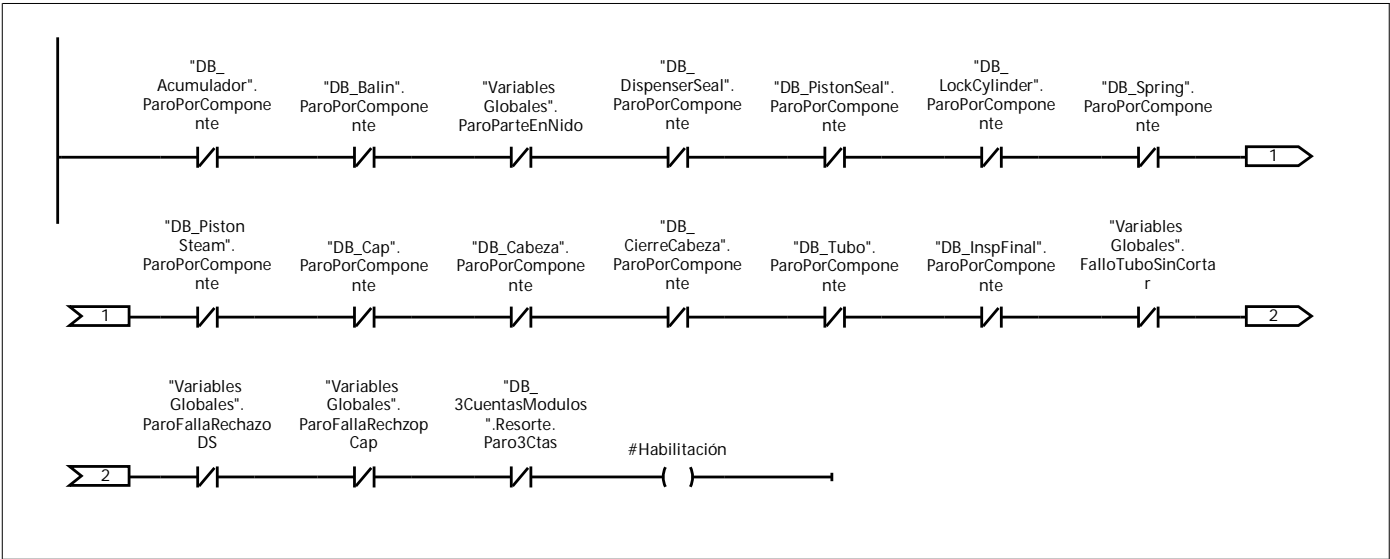
Network 4: Reset



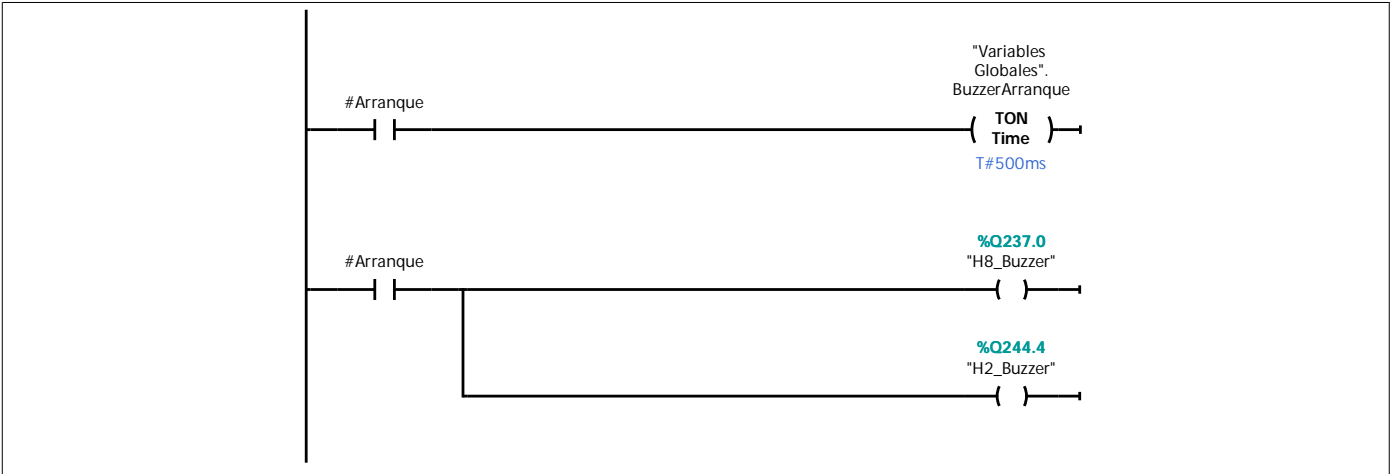
Network 5: Paro 3 Cuentas

Paro por Niveles Bajos,Cuenta de 3, Falla en Rechazo

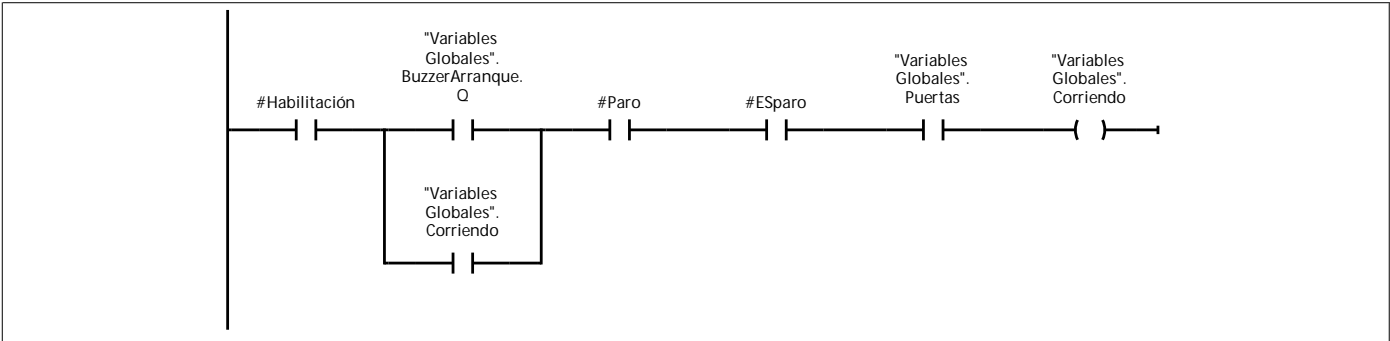
Network 5: Paro 3 Cuentas



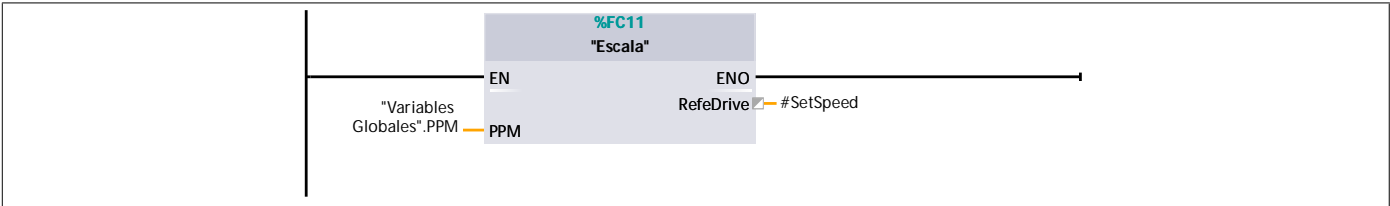
Network 6: chicharra



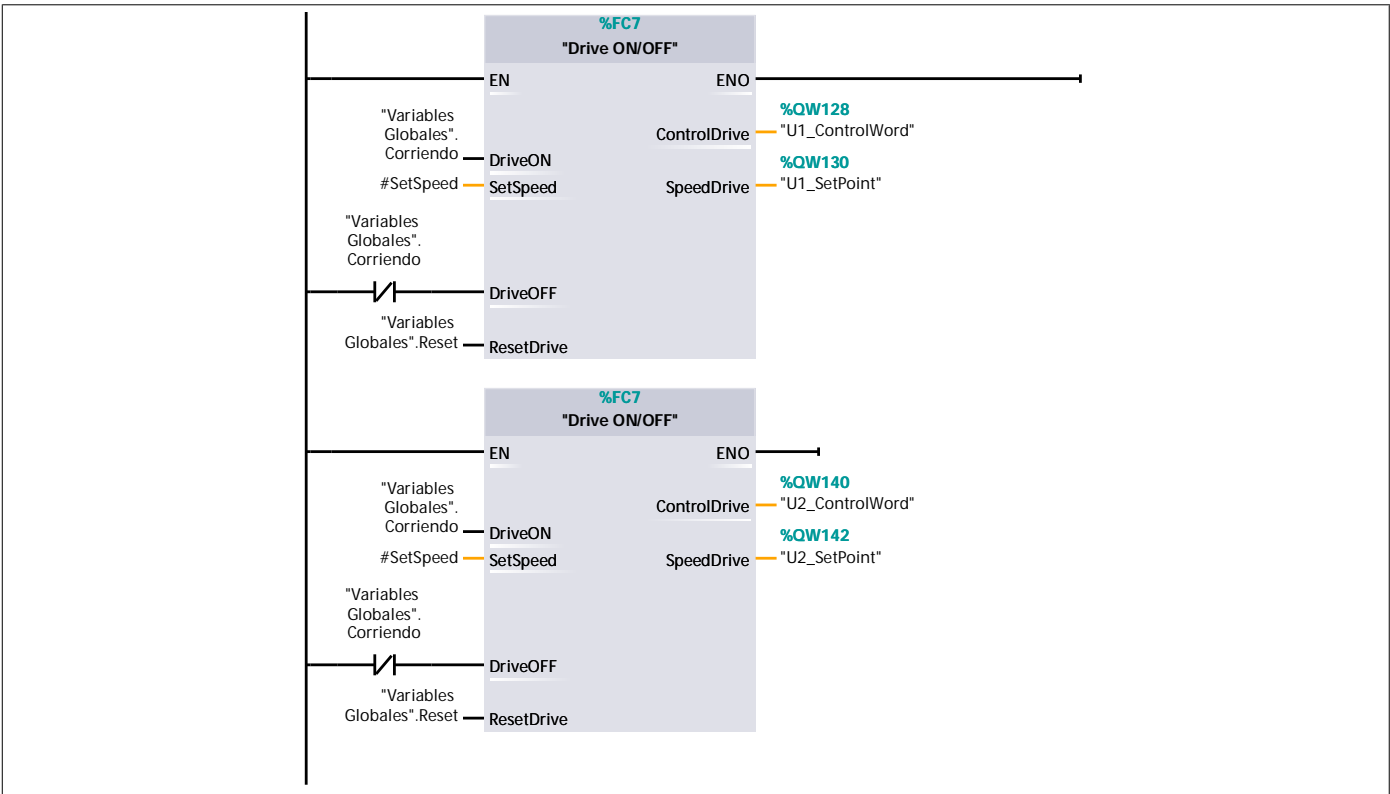
Network 7: Arranque Linea



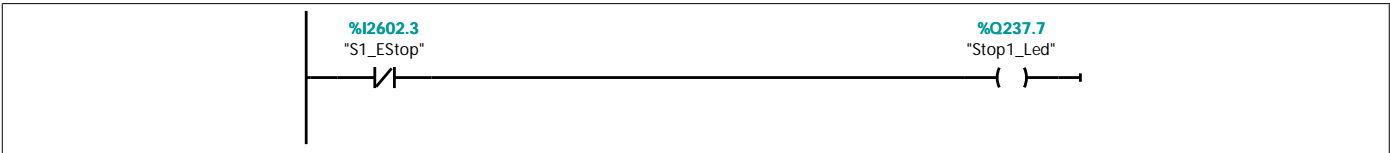
Network 8: Escala de PPM



Network 9: Control Main Drives



Network 10: LED´s de Paros de Emergencia



Network 11: Estado de Maquina Run Stop

